Date:

Tuesday, 11/29/2005 10:09:12 AM

User:

Linda Lacelle

Process Sheet

Customer Job Number : CU-DAR001 Dart Helicopters Services

: 24791

Estimate Number P.O. Number

: 10366

This Issue Prsht Rev. : NIA

: 24790

: 11/29/2005

: NC

: 11/29/2005

Type

: LANDING GEAR

: SEE COMMENT RELOW

S.O. No. : NIA

Part Number

Drawing Name

: D412742013

: FLOAT SKIDTUBE

Drawing Number

: N/A **Project Number Drawing Revision**

Material

: N/A : NIA

. N/A

Due Date

: 12/23/2005

Each Um:

Written By

First Issue

Previous Run

Checked & Approved By Comment

: Est Rev: A 05.10.13 New Issue KJ/JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-742-013CHG001

DH 06/02/03

2.0

D2571

Saddle, Fwd, Out



Comment: Qty.:

1.0000 Each(s)/Unit Total:

1.0000 Each(s)

Pick:

Qty Part Number

Description

1 D2571

Saddle Fwd Outside

3.0

D2572

Saddle, Fwd, In



Qty Part Number

1 D2572

1.0000 Each(s)/Unit Total:

1.0000 Each(s)



Comment: Qty.:

Pick:

Description

Batch

Saddle Fwd Inside

4.0

D2573

Saddie, Aft, Out



1.0000 Each(s)/Unit Total:

1.0000 Each(s)

Pick:

A ...

Qty Part Number

Comment: Qty.:

1 D2573

Description

Batch

Saddle Aft Outside

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Date: Tuesday, 11/29/2005 10:09:12 AM Linda Lacelle User: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 24791 Part Number: D412742013 Job Number: **Description:** Seq. #: **Machine Or Operation:** 5.0 D2574 Saddle, Aft, In Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description 1 D2574 Saddle Aft Outside 6.0 D2747 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: **Qty Part Number** Description Batch 4 D2747 Bolt Saddle Spacer 7.0 D2876 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description Batch 22/82 2 D2876 Saddle Spacer D2877 Saddle Spacer 8.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Description **Qty Part Number** Batch 2 D2877 Saddle Spacer D34031 9.0 Bushing Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: **Qty Part Number** Description Batch 1325076 Bushing 16 D3403-1 10.0 D34033 Bushing Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description Batch 8 D3403-3 Bushing

W/O:			WORK ORDER	CHANGES			.,		
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Tuesday, 11/29/2005 10:09:12 AM Date: Linda Lacelle User: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 24791 Part Number: D412742013 Job Number: Seq. #: Description: **Machine Or Operation:** D3405041 11.0 Lug Assembly Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Batch 1 D3405-041 **GHW Lug** D3405043 12.0 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: Batch B24172 Description **Qty Part Number** 1 D3405-043 **GHW Lug** 13.0 AN4C6A Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Description **Qty Part Number** Batch Bolt 16 AN4C6A BOLT 14.0 AN4C46A Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Description **Qty Part Number** 4 AN4C46A AN4C52A 15.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Description Batch **Qty Part Number** 8 AN4C52A Bolt 16.0 AN6C12A 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Comment: Qtv.: Pick: **Qty Part Number** Description 8 AN6C12A

W/O:		WORK ORDER CHANGES					
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Date: Tuesday, 11/29/2005 10:09:12 AM User: Linda Lacelle **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 24791 Job Number: Seq. #: Description: **Machine Or Operation:** AN960C416L 17.0 Inventory Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick: **Qty Part Number** Description 32 AN960C416L Washer_ 18.0 AN960C616L Inventory Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Batch **Qty Part Number** Description M18822 8 AN960C616L Washer 19.0 AN960C716L Inventory Total: 16.0000 Each(s) Comment: Qty.: 16.0000 Each(s)/Unit Pick: **Qty Part Number** Description Batch M18822 16 AN960C716L Washer MS210434 Nut 20.0 Comment: Qty.: 28.0000 Each(s)/Unit Total: 28.0000 Each(s) Pick: **Qty Part Number** Description Batch 28 MS21043-4Nut_M18536 21.0 NAS1515H4L Inventory Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick: **Qty Part Number** Description Batch M18918 Washer 32 NAS1515H4L

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Date: Tuesday, 11/29/2005 10:09:12 AM User: Linda Lacelle **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: FLOAT SKIDTUBE Part Number: D412742013 Job Number: 24791 Job Number: Seq. #: Description: **Machine Or Operation:** NAS1515H6L 22.0 Inventory Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description Batch 1550 8 NAS1515H6L Washer 23.0 NAS1515H7L Inventory Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: **Qty Part Number** Description Batch 16 NAS1515H7L Washer /V 24.0 D412742043 SKIDTUBE ASSEMBLY Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description 1 D412-742-043 Skidtube Ass 25.0 D3407041 Tow Ring Comment: Qty.: 1.0000 Each(s) 1.0000 Each(s)/Unit Total: Pick: Batch **Qty Part Number** Description D3407-041 **TOW RING** 1325040 Washer 26.0 D34173 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: **Qty Part Number** Description Batch D3417-3 WASHER

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Date: . . Tuesday, 11/29/2005 10:09:12 AM User: Linda Lacelle **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 24791 Part Number: D412742013 Job Number: Seq. #: Description: **Machine Or Operation:** MS210434 Nut 27.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description MS21043-4 NUT D34561 28.0 Inventory Comment: Qty: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Batch D3456-1 **WASHER** 29.0 QC4 Comment: INSPE 100% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 30.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-742-013 DOCUMENT CONTROL 31.0 DC Comment: DOCUMENT CONTROL SHE 06/02/07 Inspection Level 21 Job Completion

W/O:			WORK ORDER	CHANGES		*****			
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